

SOUTH PRODUCTION NOTES

Sept 19, 2015
Saturday Shift notes
BASF EMPLOYEES
294 Last Recordable
226 Last Lost Time

#1 MED / AI 3952:

Keep line running.

Keep an eye on #1 dust collector. Also, we will need to check the valve going to the F-1 from time to time to see if the line is plugging. The new valve is not due in until October so it will plug and needs to be cleaned.

#1 RC / AI 3952:

Startup first thing on midnights. Make sure we are getting SA for this product.

After the current bag (Lot 15 SS#1) is completed. We need to label the next three bags Lot 14 SS 13,14,15. These bags are down on the 1st floor labelled partial contamination.

#2 MED line / Cu 0860:

Hold for instructions from Justin.

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

#2 RC/ Cu 0860:

We need to continue on with lot 172. Do not stop at bag #30.

#3 MED line / D 1716 done, clean up for D 0704:

Done with line. Cleaning started...continue

Powder room stations have been cleaned and weighed.

Cleanup sheet for MED and calciner is on the clip board.

#3 RC / D 1716 done, clean up for D 0704:

Done with feed. Calciner was reversed, and last bag pulled off.

#4 RC / D-0222 rescreening:

Hold

#5 RC / Catoxid:

Continue feeding trying to get to 50K + lbs by Tuesday. Keep feed rate up and watch pressure on the vacumax filters.

Need to start bringing down on the 22nd.

#6 RC & Dryer / D 1781:

Continue to run, and coordinate with Schirmer for buggie lifts.

West Pfaudler / 4601

HOLD....We are doing some modifications to the pressure gauges on the pfaudler and waiting for some results back from the lab. Targeting next Monday for a start date if all instrumentation is installed and PSSR completed.

East Pfaudler/ D 1781:

Continue and coordinate with Schirmer to get lifts done.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid:

Continue to run batches.

Valve was tested on afternoon with no leakage. Unloaded batch was finished.

When running Catoxid again, the two partial totes of chrome flake need to be incorporated into the chrome tank.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

Abbe Blender: D 5206 is next

Needs to be washed and cleaned this weekend.

Tower 3 / E 474 done, hold:

Unloaded and empty.

Tower 6 / Cu 0860 done, will run several DPT 101 loads next:

Will start up early next week.

Need to continue pushing the Cu 0860 drum repacking/repainting in the screening room.

Cu-0860 repacking in screening room:

Continue with repacks/repainting. **NOTE: make sure during beginning of each shift that the spare drum dumper battery is either charging or charged and ready.**

NOTE: green sheet has several new rows for capturing all Cu 0860 drums worked on (section for repacking, section for repainting). Make sure this is updated frequently.

North Screener / Cu 0860:

Done.

South Screener / E 474:

Done

#2662 (west) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

#2664 (east) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

TK #2 / down:

Done.

TK #4 / 2508:

Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.

Still having intermittent issues with the scale head shutting off and then turning back on. Need to verify how much longer we are running 2508 (check with production team Friday).

NOTE: BI Mill drum dumper was fixed again today by GEM. Keep an eye on it when running the mill and stop if it is leaking.

Harrop Kiln / AI 3920:

All material is finished.

Building 27 Belt Filter / 5020:

**Striking is finished for the 5020, continue working on cleaning out the tanks.
Spin flash dryer needs to be locked out for Gem to replace gasket on the man way on Friday morning.**

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) #1 MED/#1 RC
- 4) South Precip/Dry
- 5) South PK/.#5 RC
- 6) #4 Tunnel Kiln/Ross Mixer
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont